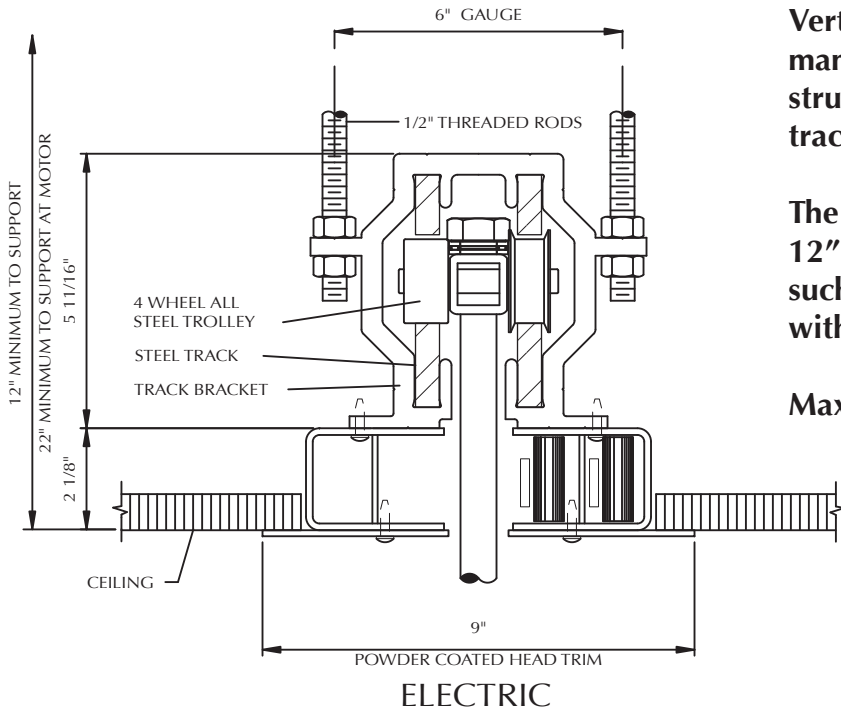


4 | TRACK | VERTICAL STEEL



Vertical steel track is to be used only for curved walls, manual or electric. Smooth operation and rigid construction allows the designer freedom to make the track system fit the building.

The radius to the track centerline may be as small as 12" on curves. Certain changes in track direction, such as a "Y" intersection may be accomplished without switches.

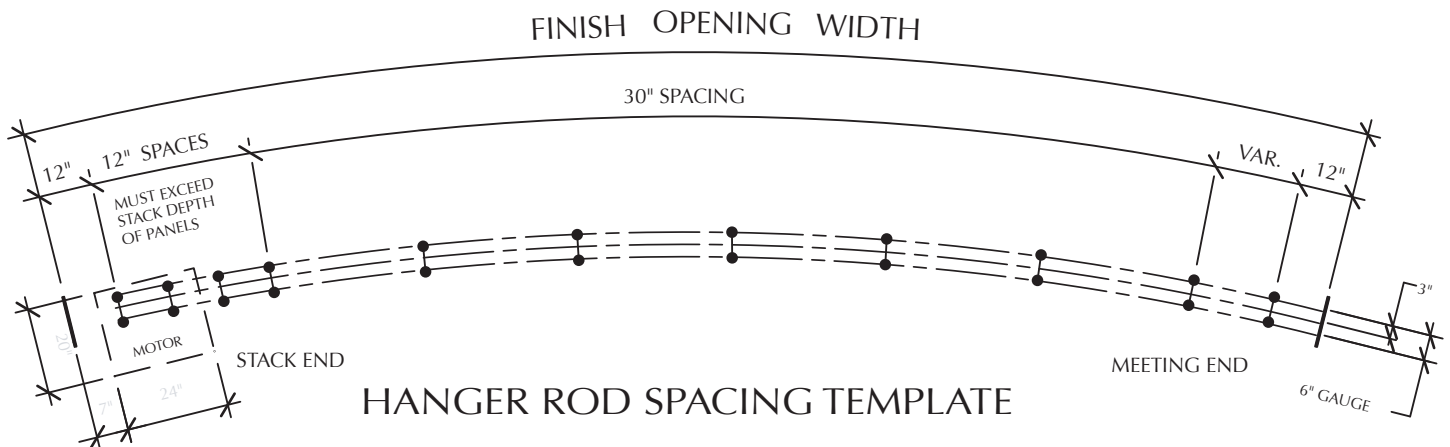
Maximum trolley load is 1,500 pounds.

SPECIFICATIONS

TRACK: Top track shall consist of two 1/2" x 1 1/4" and two 1/2" x 1 3/4" HR steel bars. Track members are to be zinc plated. Track brackets are 6063-T5 aluminum alloy, 3" long and located on 42" centers maximum, except over stacking area where spacing will be 18" O.C. maximum. Steel bar track shall be secured in the track bracket recess by means of 3/16" diameter spring pins acting in double shear. Independent testing laboratory results shall be supplied to the architect upon request showing that an assembly of hanger rod/track bracket/track/trolley sustains, without damage, a load of 5,000 pounds applied to trolley pendant bolt with trolley positioned in track at mid-point of 30" span between brackets.

TROLLEYS: Trolleys shall have four all-steel wheels, 1 3/4" tread diameter, with radial and thrust type roller bearings and two (2) thrust bearings. Roller bearings shall be precision ground, solid-race type, equipped with roller retainers, sealed and pre-lubricated. Bearings and wheels are to be independently replaceable and capable of re-lubricating. Pendant bolt shall be 3/4" diameter and attach to panel through a steel plate mounted internally within the panel frame. Individual trolley capacity is 1,500 pounds.

ELECTRO-MECHANICAL EQUIPMENT: 208/240 volt, 3 phase, electric operator designed to move the partition at approximately 24 FPM, with overload protection, magnetic brake and gears operating in an oil bath. Motor controls, limit switches, clutch, roller chain drive, sprockets, interlock switch, key control switch located as shown on plans, and all other necessary operating equipment shall be provided. Control circuits shall be 24 volt. Brake required to prevent "coasting" and ensure repeatable and accurate travel limits.



HANGER ROD SPACING TEMPLATE